

FIG.2

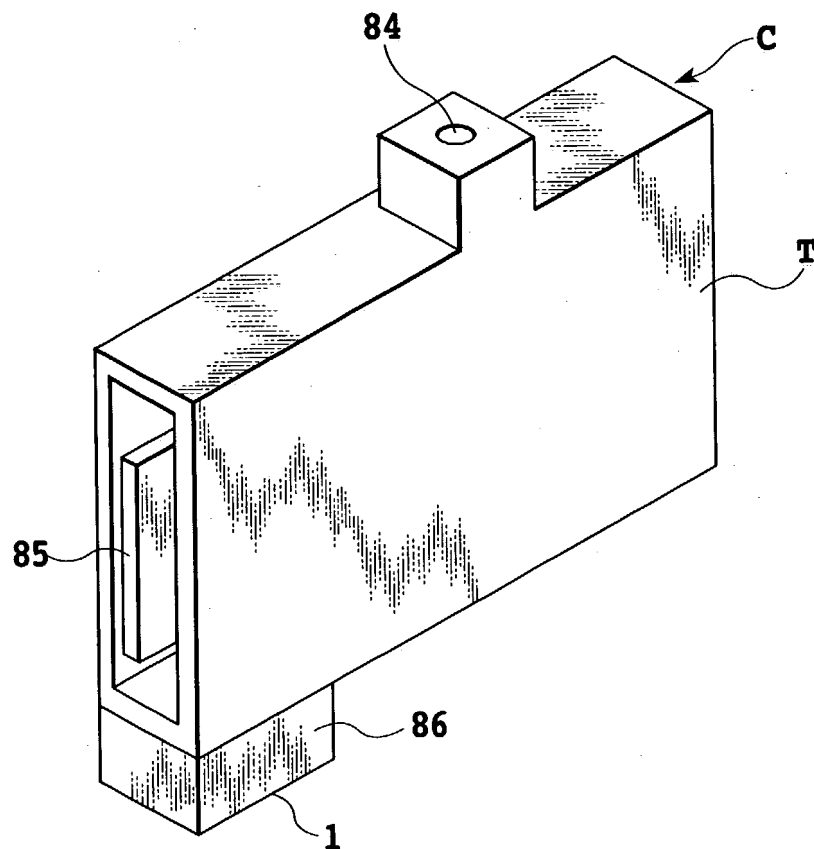


FIG.3

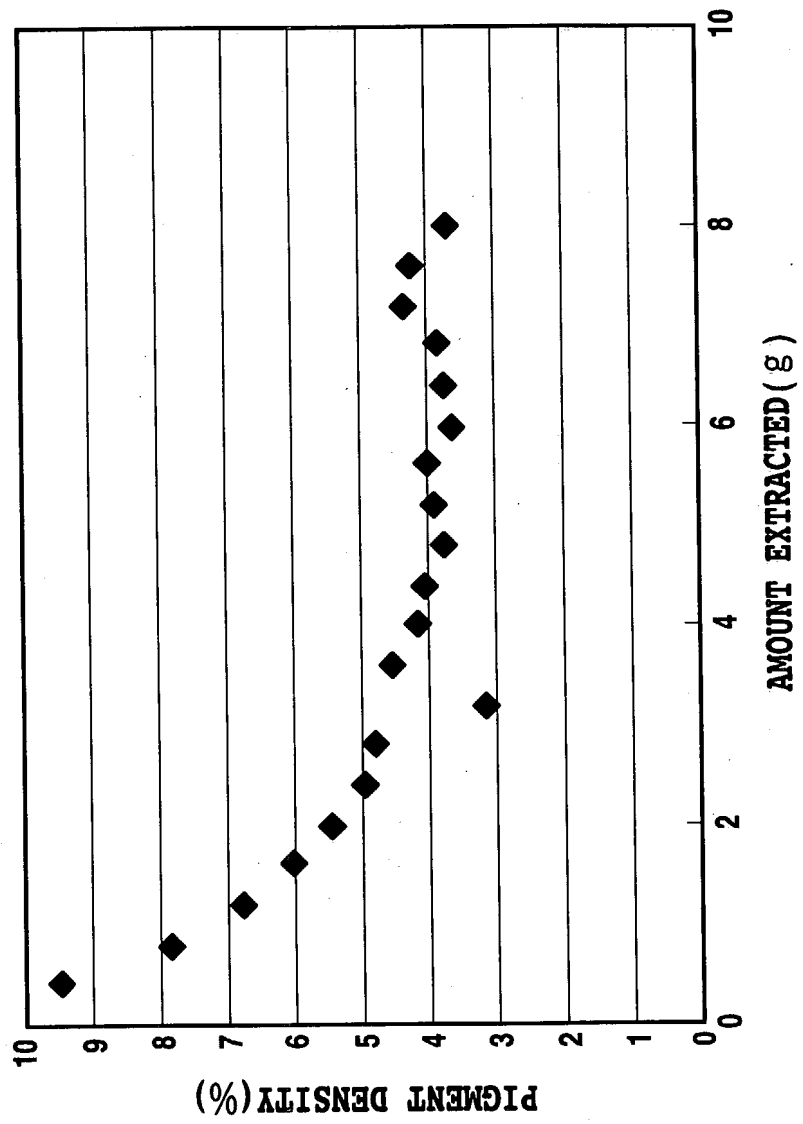
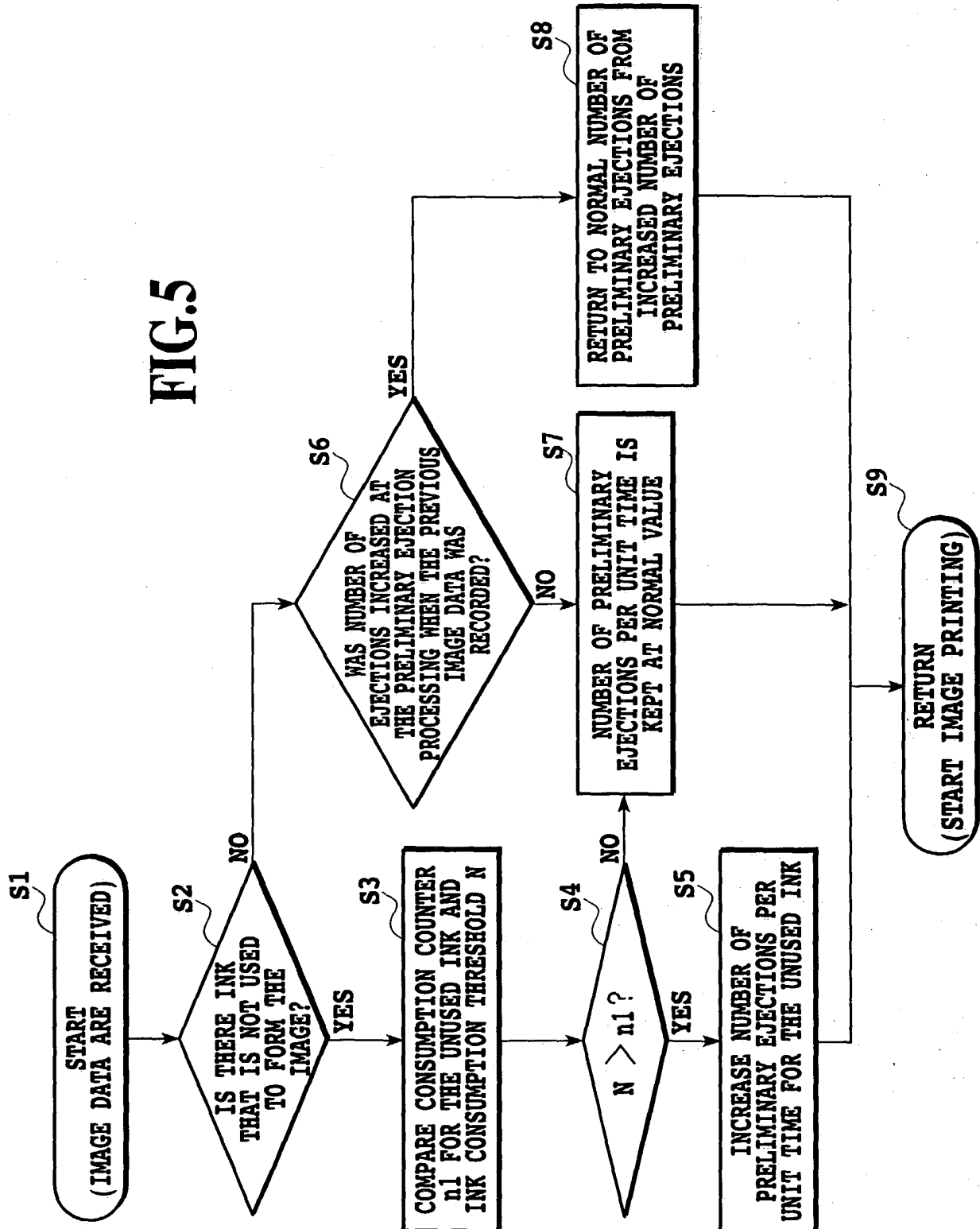


FIG.4

FIG.5



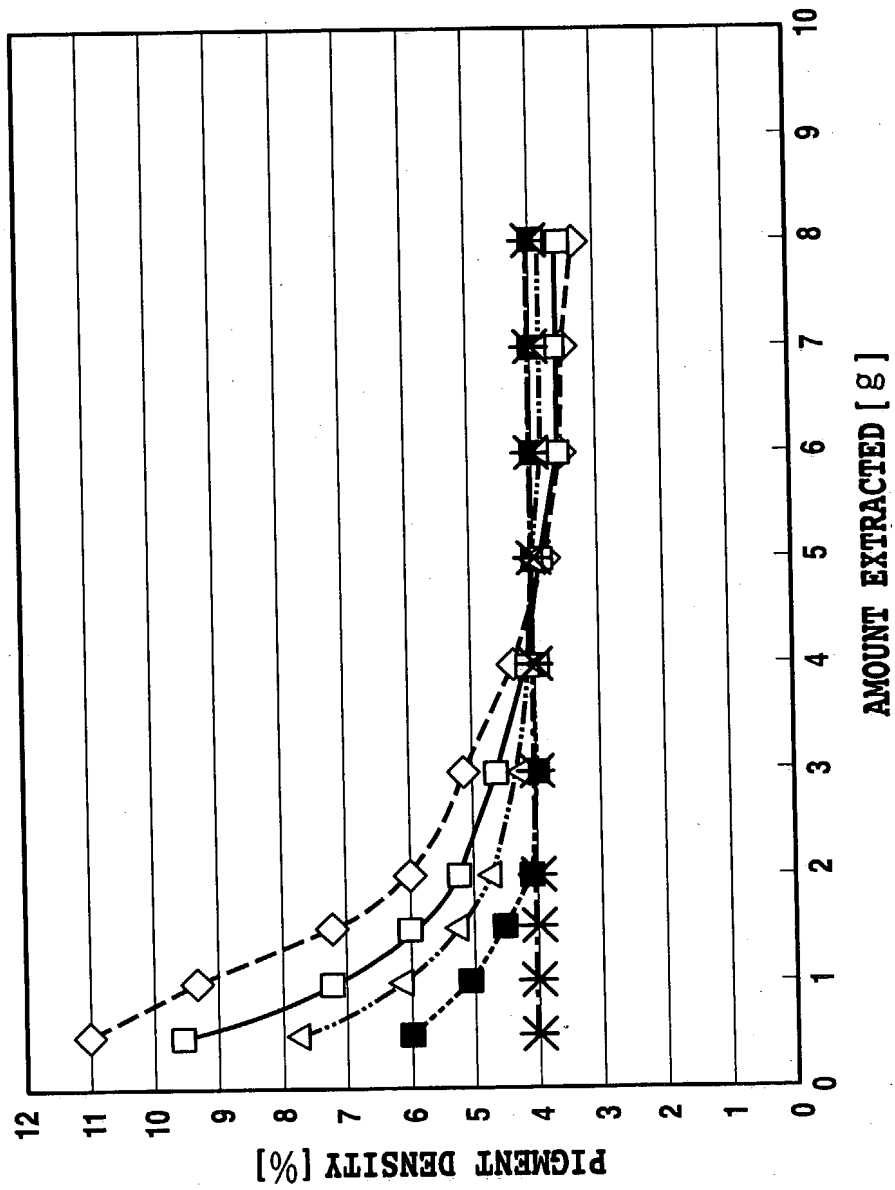
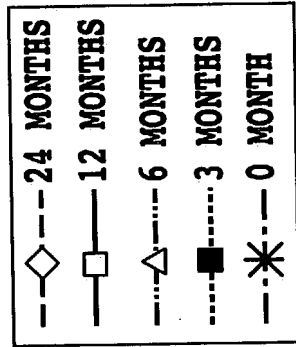


FIG.6

ELAPSED TIME AFTER MANUFACTURE	INK CONSUMPTION THRESHOLD
0 - 3 MONTHS	0.0 g
3 - 6 MONTHS	1.0 g
6 - 12 MONTHS	1.5 g
12 - 24 MONTHS	2.0 g
24 MONTHS OR MORE	2.5 g

FIG.7